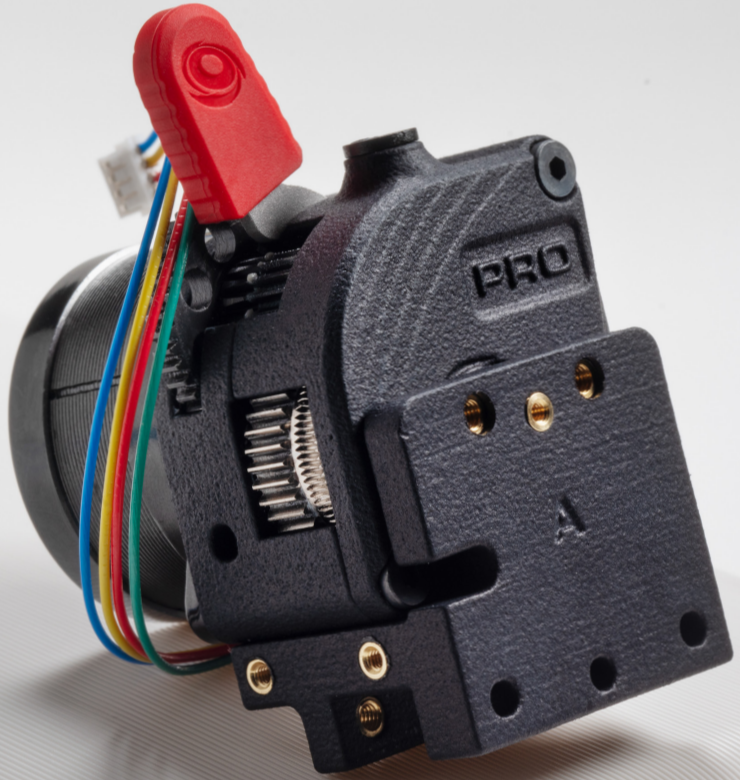
QUICK START GUIDE

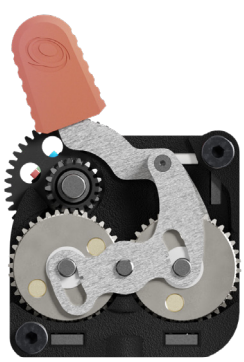
LGX® Lite PRO on the Elegoo Neptune 4



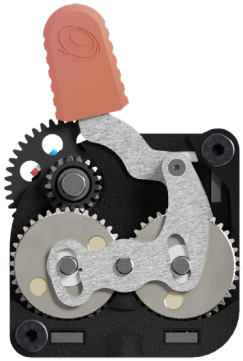
BONDTECH

LEVER POSITIONS

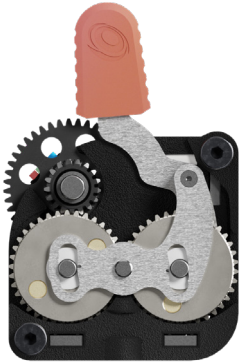
The different lever positions of the LGX Lite PRO allows for flexibility when using different kinds of filaments and for loading and unloading. Below we have outlined the intended use of these different positions.



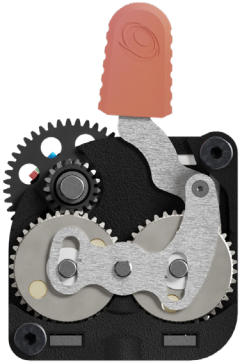
Position 0
Load or unload filament without pressure from the drivegears.



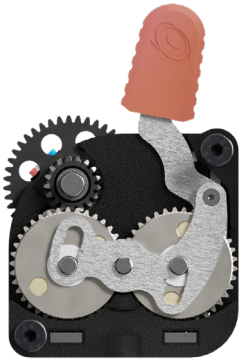
Position 1
For rigid materials.



Position 2
For harder rigid materials, when you need more grip. Or for semi-flexibles >95A.



Position 3
For flexible materials softer than 95A.

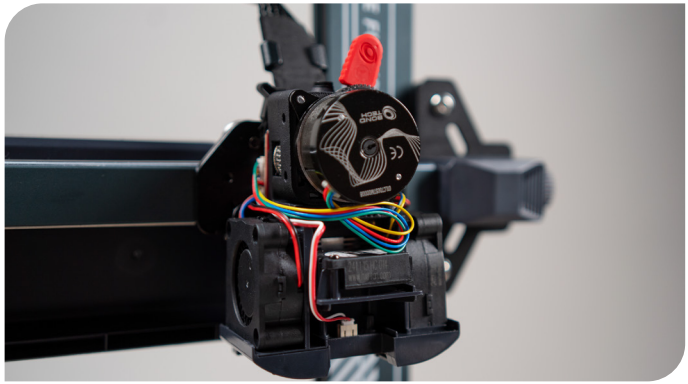


Position 4
For very flexible materials softer than 85A.

MACHINE CONFIGURATION

For the LGX Lite PRO to work on the Elegoo Neptune 4 you need to adjust a couple of settings regarding the extruder

Invert direction by removing (!) before PA6 [extruder] dir_pin: PA6	**rotation_distance** 4 This is set in your [extruder] section in your cfg in Klipper rotation_distance: 4 #gear_ratio: #not used



SLICER CONFIGURATION

When using the factory profiles, change the retraction parameters. For larger nozzles than 0.40 mm you may need to add length to this.

EXT-KIT-98-01 35 mm/s, 1 mm length
EXT-KIT-98-02 35 mm/s, 0.5 mm length
EXT-KIT-98-03 35 mm/s, 0.6 mm length

TAKE GOOD CARE OF IT

Every 6 months, or sooner if you have a higher than 15h per week average usage, perform the following maintenance operations:

1. With a tooth brush and alcohol:
    a. Clean the double gear and the drive gears
    b. Clean the needle bearings
2. With a fine brush and lubricant
    a. Lubricate the needle bearings
3. With compressed air
    a. Blow the housing plastic parts to remove dust and dirt particles

HOW TO GET HELP

We are available to help you with any questions or issues you may have. Simply go to our website where you can access our customer support and send us your questions or follow the provided link:

https://www.bondtech.se/contact/#tab_technical-support-requests

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